



## ADVISORY NOTIFICATION

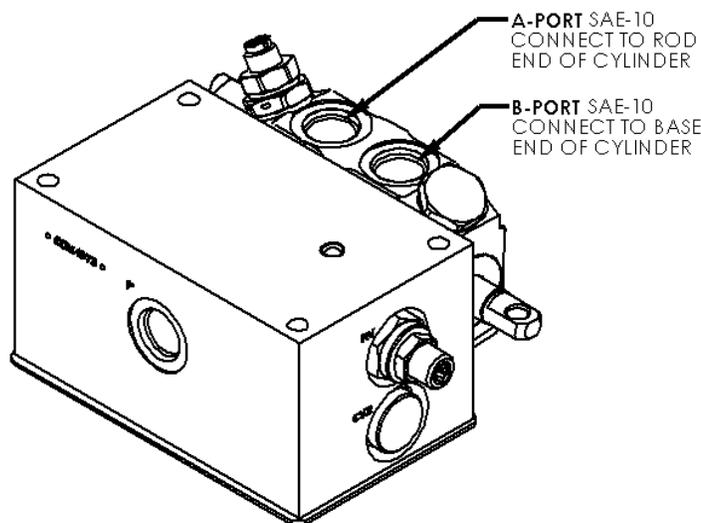
### Rugby RT520 VALVE & DIRECT MOUNT HYD UNITS

Att'n: Rugby Sales & Service-All Rugby Customers

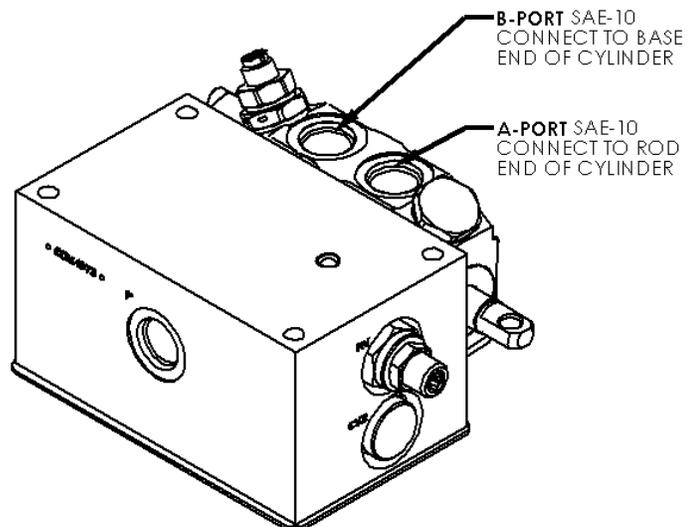
Affected Items: All 21 Quart Applications (1903326 Direct Mount Unit Installations & Operation Manual) \*9 Quart applications are NOT affected

Bulletin 2008978 Rev B Release Date: 9/22/2017

Rugby Mfg has recently learned that pages 9 & 10 in manual 1903326 depict hydraulic connections "Low Pressure Port A" and "High Pressure Port B" incorrectly. The cylinder rod end (top port) remains as the low pressure circuit and the cylinder base end (bottom port) remains as the high pressure circuit. The hose connections at the valve are incorrect and need to be reversed as shown below. The green and white wires on the toggle switched must be reversed as well.



The correct connection shown to the left.



The incorrect connection shown to the below.

**Rugby Manufacturing Co.**

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